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The Importance of a Three-dimension Approach in LCA.

A Screening Study on Mining addressing
Environmental, Social and Cost Aspects

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The meaningfulness of a LCA screening study

1. Prioritize efforts and resources -> **key issues**
2. Better shape the G&S of the study -> **sustainability hotspots**

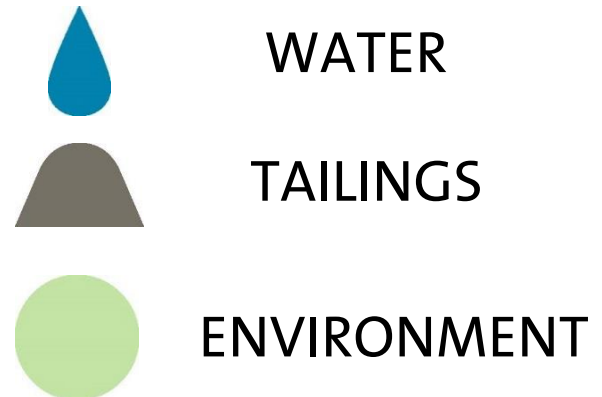
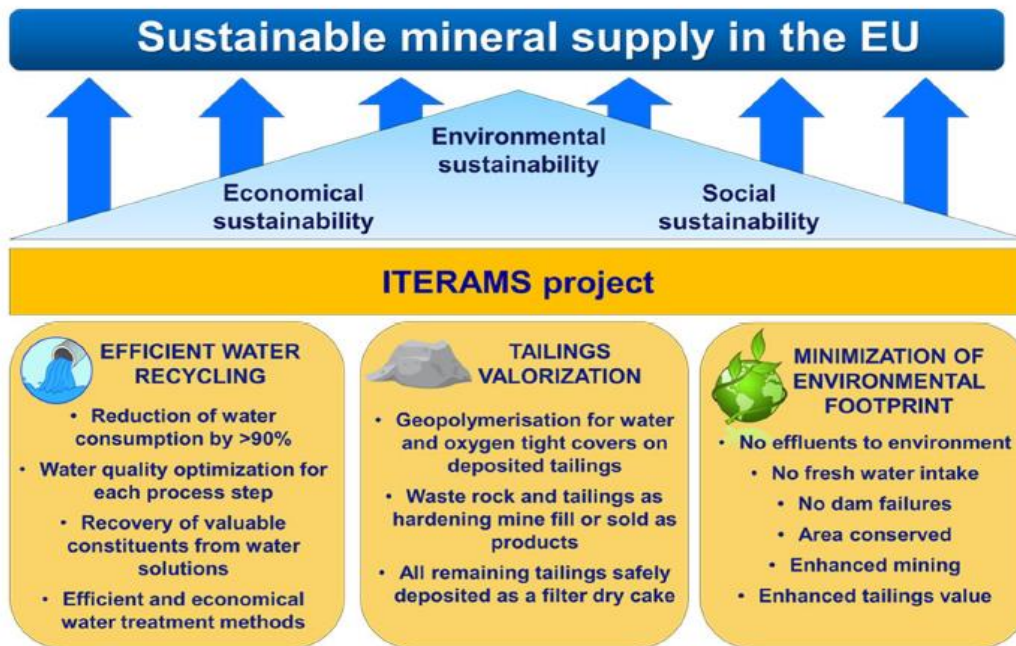


WHY?

- Burdens may be shifted from one dimension to another
- Indicators, impact categories and outcomes may be complementary, overlapping and/or contradictory

Integrated Mineral Technologies for more Sustainable Raw Material Supply

- H2020 issue “Sustainable selective low impact mining”
- 3 years: 1.6.2017 – 31.5.2020
- 7.9 M€ budget
- 16 partners

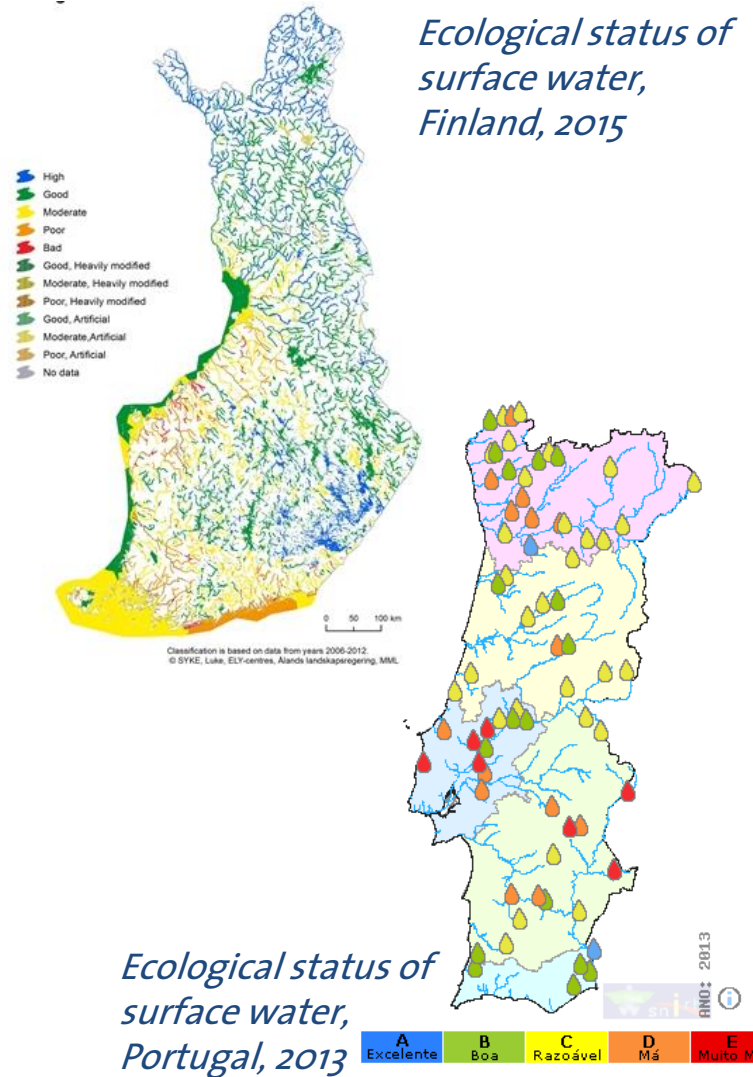


Screening approach

	E-LCA	S-LCA	LCC
Areas	Finland, Portugal, South Africa, Europe, Latin America	Finland, Portugal	Finland, Portugal, South Africa, Brazil, US, Europe, Latin America
Db	ecoinvent, EXIOBASE	PSILCA	ecoinvent + literature research
LCIAM	ILCD 2011 Midpoint+, ReCiPe, Boulay et al. (2011), CML-IA baseline, EXIOBASE built-in LCIAM	Social impacts weighting method in PSILCA	Added value calculation, engineering principles
Process	ecoinvent-> copper mine operation, copper production, primary; EXIOBASE -> copper ores and concentrates	Metal ores	Mine construction, underground and open cast; copper mine operation; copper production, primary

The context of the mining activity

- Vulnerability of local communities, e.g. their dependence on local water reserves
- Availability and quality of water and mineral resources
- Conflicts with other industries
- Importance of mining for the local/national economy
- Risks on a national scale (not sector-specific)
- Steadiness of risks/impacts



Results: E-LCA screening

- Copper production, primary, RER, ecoinvent

Normalization set "EU 27 ILCD Midpoint+, 2010"

Normalization

Impact category: Freshwater ecotoxicity - ILCD 2011 Midpoint+

Impact category
Freshwater ecotoxicity - ILCD 2011 Midpoint+
Human toxicity, non-cancer effects - ILCD 2011 Midpoint+
Human toxicity, cancer effects - ILCD 2011 Midpoint+
Freshwater eutrophication - ILCD 2011 Midpoint+
Mineral, fossil & ren resource depletion - ILCD 2011 Midpoint+
Particulate matter - ILCD 2011 Midpoint+
Photochemical ozone formation - ILCD 2011 Midpoint+
Terrestrial eutrophication - ILCD 2011 Midpoint+
Marine eutrophication - ILCD 2011 Midpoint+
Acidification - ILCD 2011 Midpoint+
Land use - ILCD 2011 Midpoint+
Climate change - ILCD 2011 Midpoint+
Water resource depletion - ILCD 2011 Midpoint+

Impact category: Freshwater ecotoxicity - ILCD 2011 Midpoint+

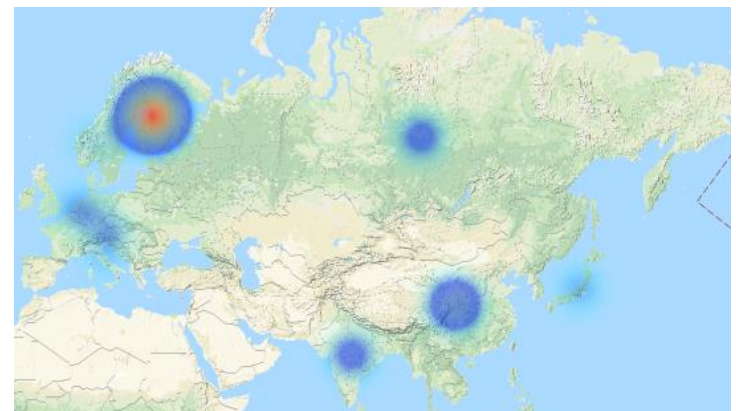
Contribution	Process
100.00%	copper production, primary copper Cutoff, U - RER
97.12%	copper mine operation, sulfide ore copper concentrate, sulfide ore Cutoff, U - RER
95.62%	market for sulfidic tailing, off-site sulfidic tailing, off-site Cutoff, U - GLO
95.62%	treatment of sulfidic tailing, off-site sulfidic tailing, off-site Cutoff, U - GLO
00.48%	market for steel, chromium steel 18/8, hot rolled steel, chromium steel 18/8, hot rolled Cutoff, U - GLO

Impact category: Human toxicity, non-cancer effects - ILCD 2011 Midpoint+

Contribution	Process
100.00%	copper production, primary copper Cutoff, U - RER
87.88%	copper mine operation, sulfide ore copper concentrate, sulfide ore Cutoff, U - RER
86.10%	market for sulfidic tailing, off-site sulfidic tailing, off-site Cutoff, U - GLO
86.10%	treatment of sulfidic tailing, off-site sulfidic tailing, off-site Cutoff, U - GLO
00.33%	market for mine infrastructure, open cast, non-ferrous metal mine infrastructure, open cast, non-ferrous metal Cutoff, U - GLO

- Copper ores and concentrates, Finland, EXIOBASE

Name	Category	li
Water Withdrawal Blue - Total		
Electricity by gas - RU	EXIOBASE / Russian Federation	
Electricity by nuclear - RU	EXIOBASE / Russian Federation	
Electricity by petroleum and other oil derivatives - EE	EXIOBASE / Estonia	
Electricity by biomass and waste - FI	EXIOBASE / Finland	
Plastics, basic - FI	EXIOBASE / Finland	
Paper and paper products - FI	EXIOBASE / Finland	
Water Withdrawal Blue - Manufacturing		
Plastics, basic - FI	EXIOBASE / Finland	
Paper and paper products - FI	EXIOBASE / Finland	
Chemicals nec - FI	EXIOBASE / Finland	
P- and other fertiliser - FI	EXIOBASE / Finland	
Water Consumption Blue - Manufacturing		
Plastics, basic - FI	EXIOBASE / Finland	
Paper and paper products - FI	EXIOBASE / Finland	
Chemicals nec - FI	EXIOBASE / Finland	



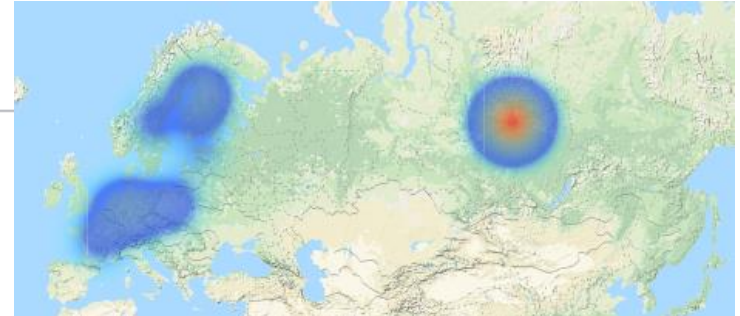
Impact localization: Water withdrawal - Manufacturing

Results: S-LCA screening

- Metal ores, Finland, PSILCA

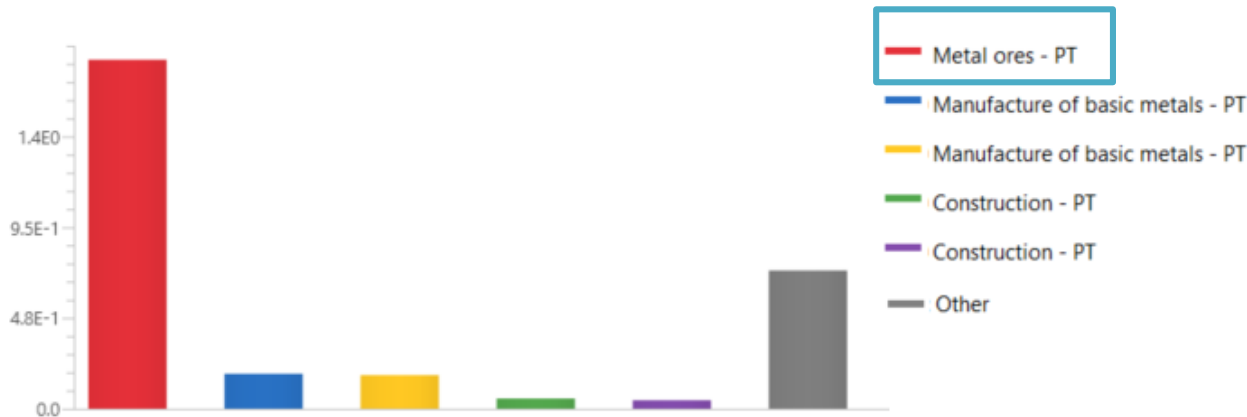
Impact category: Industrial water depletion

Contribution	Process
100.00%	Metal ores - FI
> 77.89%	Manufacture of basic metals - FI
> 17.00%	Manufacture of chemicals and chemical products - FI
> 00.20%	Iron and steel mills and ferroalloy manufacturing - US
> 00.17%	Non-ferrous metals - CA
> 00.11%	Extraction of crude petroleum and natural gas; service activities incidental to oil and gas extraction excluding surveying - EE
> 00.11%	Basic ferrous metals - DE



- Metal ores, Portugal, PSILCA

Impact category: Non-fatal accidents



Results: LCC screening

- Copper mine operation, sulfide ore, RER, ecoinvent

● Cost category ▼

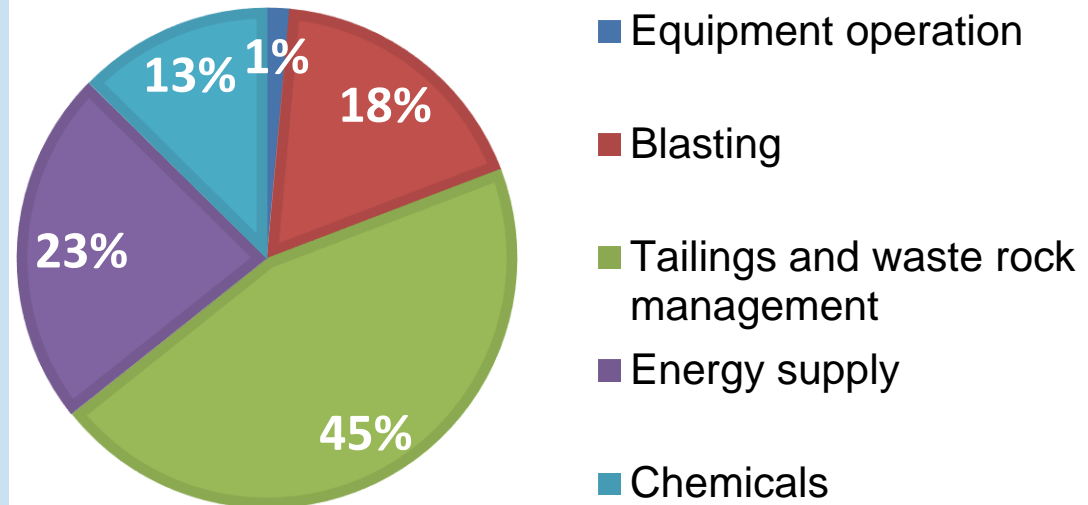
Contribution	Process
▼ 100.00%	copper mine operation, sulfide ore copper concentrate, sulfide ore Cutoff, U - RER
> 02.69%	electricity production, hydro, run-of-river electricity, high voltage Cutoff, U - RoW
> 02.03%	market for aluminium hydroxide factory aluminium hydroxide factory Cutoff, U - GLO
> 01.66%	market for blasting blasting Cutoff, U - GLO
> 01.43%	market group for electricity, medium voltage electricity, medium voltage Cutoff, U - RER
> 00.71%	market for steel, chromium steel 18/8, hot rolled steel, chromium steel 18/8, hot rolled Cutoff, U - GLO
> 00.63%	market for chemical, organic chemical, organic Cutoff, U - GLO



- LCC beyond databases

1. Cost Breakdown Structure
2. Location factors
3. Cost indexes
4. Scaling factors for equipment cost
5. Sensitivity analysis for energy cost in different countries

OPERATING COST ESTIMATION (MINING IN US)



Results: summary and interpretation

E-LCA

1. Hotspots: electricity and tailings management
2. Toxicity categories
3. Impacts are not globally widespread
4. Differences in location

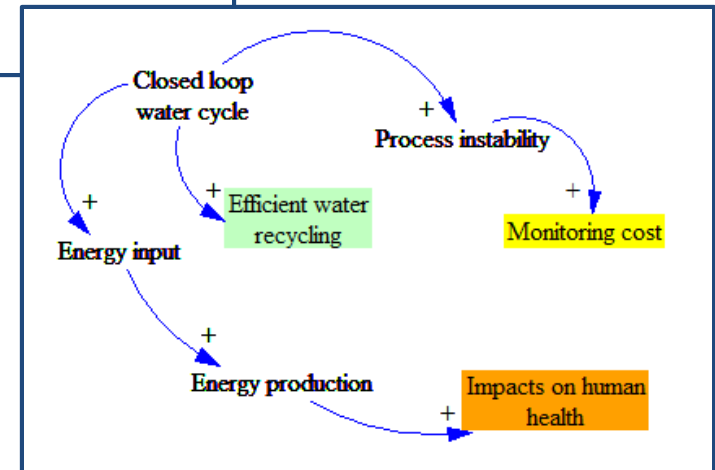
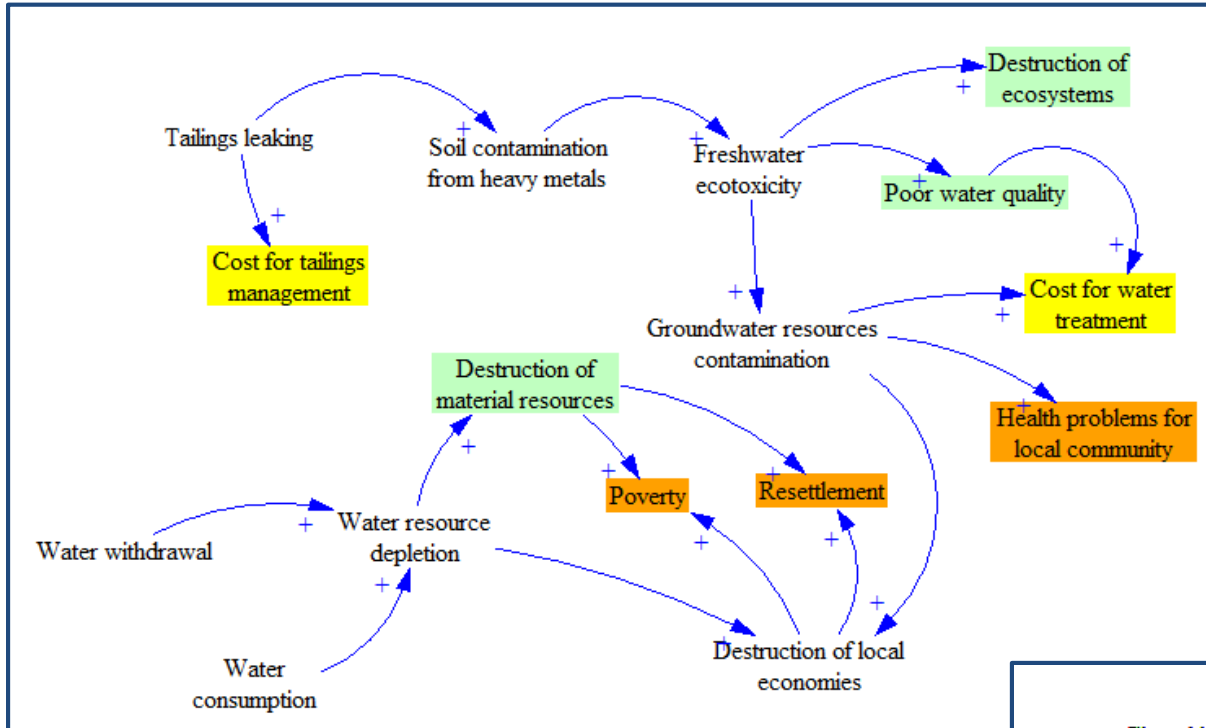
S-LCA

1. Importance of the supply chain (China, India)
2. Hotspots: machineries, chemicals and basic metals manufacturing
3. Local communities
4. Potential opportunities (employment, fair salary)

LCC

1. Hotspots: energy and tailings and waste rock handling
2. Costs vary by region and country
3. Costs are influenced by the scale of the mine and type of ore
4. Difficult to collect data

Complementarity, overlapping and tradeoffs



Where are the limitations

- Data quality (old data, technical conformance)
- Different data sources (gaps, assumptions, harmonization)
- Background data should always be related to the context
- The LCA screening results should be complemented with other tools, e.g. literature, causal loop diagram

Name	R	C	T	G	F
▶ Contribution to environmental load	2	2	2	1	1
▶ Social responsibility along the supply chain	2	4	2	1	2
▶ Public sector corruption	4	3	1	1	
▶ Certified environmental management system	1	4	2	1	3
▶ Minerals consumption	2	1	4	1	5
▶ Industrial water depletion	2	2	5	1	5
▶ Sanitation coverage	2	2	2	1	
▶ Trade unionism	2	2	4	1	5
▶ Safety measures	1	2	1	4	2
▶ Non-fatal accidents	2	3	4	1	2
▶ Active involvement of enterprises in corruption and bribery	2	2	2	2	3
▶ Drinking water coverage	2	1	2	1	
▶ Trafficking in persons	2	1	1	1	
▶ Biomass consumption	2	1	4	1	5
▶ Pollution	3	3	1	1	5
▶ Fair Salary	2	2	2	1	1
▶ Health expenditure	1	1	4	1	
▶ Anti-competitive behaviour or violation of anti-trust and monopoly legisla	2	2	5	1	2
▶ Fatal accidents	2	2	5	1	2

*Impact results, data quality -
Metal ores, Finland, PSILCA*

Conclusions and further development

- Valuable **inputs** to the project
- **Environmental** and **cost** impacts end up in impacts on social stakeholders
- The **social** dimension is the most difficult to measure
- If one or two dimensions had been excluded, an **incomplete picture** of the impacts would have been provided
- **Dialogue** among the project partners



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Thank you!

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